FEATURES

- ○ UART to SDP transfer protocol convertor
- ○ Dual-in-line package
- ○ Fits standard Socket IC, DIL, 0.6", 28 way
- ○ Connector type: DIP
- ○ Row Pitch: 15.24 mm
- ○ Pitch Spacing: 2.54 mm

UART CONFIGURATION

Baudrate: 115200
Start bits: none
Data bits: 8
Stop bits: 1
Parity: none
Flow Control: none
Termination Characters: \r\n

G-CODE SUPPORT

G00 - rapid mode :
After a G00 command the deflection head will travel with laser off. All moves will be done a feed rate and can be changed through F code

G01- feed mode
After a G01 command the deflection head will travel with laser on. All moves will be done a feed rate and can be changed through F code

Example mark square
G00X-10.0Y-10.0F1000
G01X10.0Y-10.0F500
G01X10.0Y10.0
G01X-10.0Y10.0
G00X-10.0Y-10.0

PACKAGE INFORMATION